

What is Claimed is:

1. A method of manufacturing a golf club grip for a golf club including a shaft and a club head attached to a lower end of the shaft, wherein the method comprises the steps of:

5 (a) overlapping a textile fabric on an exterior surface of a first raw rubber layer and painting a rubber latex on said textile fabric to attach said textile fabric on said exterior surface of said first raw rubber layer to form a thin reinforced rubber layer laminated with said textile fabric;

10 (b) preparing a second raw rubber layer which is shaped and sized to form at least a pair of control members;

(c) shaping said first raw rubber layer that is coated with said textile fabric laminated rubber layer to form at least a pair of anti-slip members;

(d) aligning said pair of anti-slip members with said pair of control members in an end to end manner in two halves of heat mold respectively; and

15 (e) vulcanizing said pair of anti-slip members and said pair of control members in said heat mold to form said golf club grip including a tubular anti-slip arrangement and a tubular control arrangement coaxially extended from a lower end of said anti-slip arrangement, wherein said raw rubber of said pair of anti-slip members is vulcanized and integrated to form said tubular anti-slip arrangement while said textile fabric reinforced rubber layers are also vulcanized to integrally coat on an outer circumferential surface of said anti-slip arrangement, wherein said raw rubber of said pair of control members is vulcanized with and extended from said lower end of said anti-slip arrangement to form said control arrangement which is integrated coaxially with said anti-slip arrangement.

25 2. The method, as recited in claim 1, further comprising a step of disposing a taper shaped additional raw rubber piece on an interior surface of each of said anti-slip members so as to gradually increase a weight of total raw rubber from said lower end to said upper end of said anti-slip arrangement.

3. The method, as recited in claim 1, wherein said anti-slip arrangement has a length at least long enough for at least a middle finger, a ring finger and a little finger of the holding hand of the golfer to completely grip thereon, so that a ring finger, a middle finger and an index finger of said controlling hand of said golfer is capable of naturally 5 placing on said control arrangement.

4. The method, as recited in claim 3, wherein said length of said anti-slip arrangement is long enough to enable the little finger, the ring finger, middle finger, and an index finger of the holding hand of the golfer to grip thereon while the index finger placing at said lower end of said anti-slip arrangement so that the ring finger of the 10 controlling hand is able to be aligned with the index finger of the holding hand.

5. The method, as recited in claim 2, wherein said anti-slip arrangement has a length at least long enough for an index finger, a middle finger, a ring finger, and a little finger of the holding hand of the golfer to completely grip thereon while the index finger placing at said lower end of said anti-slip arrangement, so that a ring finger, a middle 15 finger and an index finger of said controlling hand of said golfer is capable of naturally placing on said control arrangement while the ring finger of the controlling hand is able to be aligned with the index finger of the holding hand.

6. The method, as recited in claim 3, before the steps (a), further comprising a step of coloring at least one of said first raw rubber layer and said second raw rubber 20 layer so as to provide different colors for said anti-slip arrangement and said control arrangement.

7. The method, as recited in claim 5, before the steps (a), further comprising a step of coloring at least one of said first raw rubber layer and said second raw rubber layer so as to provide different colors for said anti-slip arrangement and said control 25 arrangement.

8. The method, as recited in claim 3, wherein, in the step (a), said textile fabric is cotton yarn which is adhered on said exterior surface of said first raw rubber layer by said rubber latex such that, during the vulcanization step (e), said rubber latex of said thin reinforced rubber layer is vulcanized to integrate with said first raw rubber layer 30 to form said anti-slip arrangement.

9. The method, as recited in claim 8, wherein a predetermined amount of said rubber latex is painted on said exterior surface of said first raw rubber layer to form a thin layer of rubber latex having a thickness slightly smaller than a diameter of each cotton filament of said cotton yarn and thus at least a portion of said cotton yarn is evenly and 5 spacedly exposed outside around said anti-slip arrangement after vulcanization so as to produce a coarse exterior surface as said anti-slipping surface.

10. The method, as recited in claim 5, wherein, in the step (a), said textile fabric is cotton yarn which is adhered on said exterior surface of said first raw rubber layer by said rubber latex such that, during the vulcanization step (e), said rubber latex of 10 said thin reinforced rubber layer is vulcanized to integrate with said first raw rubber layer to form said anti-slip arrangement.

11. The method, as recited in claim 10, wherein a predetermined amount of said rubber latex is painted on said exterior surface of said first raw rubber layer to form a thin layer of rubber latex having a thickness slightly smaller than a diameter of each 15 cotton filament of said cotton yarn and thus at least a portion of said cotton yarn is evenly and spacedly exposed outside around said anti-slip arrangement after vulcanization so as to produce a coarse exterior surface as said anti-slipping surface.

12. The method, as recited in claim 9, wherein said anti-slip members and said control members are aligned in an end-to-end manner in a semi-circular mold socket of 20 one of said base mold and said upper mold of a steel made vulcanization mold, wherein said semi-circular mold sockets are aligned to form a plurality of tubular mold sockets after said base mold and said upper mold are connected together, wherein a plurality of core shafts is coaxially placed inside said tubular mold sockets respectively to ensure a tubular shape of said golf club grip after vulcanization, wherein during said 25 vulcanization, a temperature within said vulcanization mold is heated to 100 degree Celsius or more.

13. The method, as recited in claim 11, wherein said anti-slip members and said control members are aligned in an end-to-end manner in a semi-circular mold socket of one of said base mold and said upper mold of a steel made vulcanization mold, 30 wherein said semi-circular mold sockets are aligned to form a plurality of tubular mold sockets after said base mold and said upper mold are connected together, wherein a plurality of core shafts is coaxially placed inside said tubular mold sockets respectively to

ensure a tubular shape of said golf club grip after vulcanization, wherein during said vulcanization, a temperature within said vulcanization mold is heated to 100 degree Celsius or more.

14. The method, as recited in claim 12, before the step (e), further comprising  
5 a step of aligning each of said anti-slip members and each of said control members end to end in a semi-circular mold socket of an aluminum mold and pre-shaping each of said anti-slip members and each of said control members to form semi-tubular bodies before the vulcanizing step (e).

15. The method, as recited in claim 13, before the step (e), further comprising  
10 a step of aligning each of said anti-slip members and each of said control members end to end in a semi-circular mold socket of an aluminum mold and pre-shaping each of said anti-slip members and each of said control members to form semi-tubular bodies before the vulcanizing step (e).

16. A golf club grip for a golf club including a shaft and a club head attached  
15 to a lower end of the shaft, wherein said golf club grip comprises:

a lower control arrangement which is a rubber made tube having a lower end, an upper end and a gripping surface having a softness adapted for enhancing a sense of touching feel for a controlling hand of a golfer to grip thereon;

20 an upper anti-slip arrangement which is a rubber made tube having an upper end and a lower end coaxially integrated with said upper end of said control arrangement to form an elongated integral tubular body for attaching to an upper end portion of the shaft of the golf club, wherein said anti-slip arrangement provides a circumferential anti-slipping surface to provide a predetermined gripping friction for a holding hand of the golfer to grip thereon, wherein said anti-slip arrangement has a length at least long  
25 enough for at least a middle finger, a ring finger and a little finger of the holding hand of the golfer to completely grip thereon, so that a ring finger, a middle finger and an index finger of said controlling hand of said golfer is capable of naturally placing on said control arrangement; and

30 a rubber made endpiece integrally formed at said upper end of said anti-slip arrangement.

17. The golf club grip, as recited in claim 16, wherein said anti-slip surface of said anti-slip arrangement is integrally coated with a thin reinforced rubber layer laminated with cotton yarn to provide a frictional coarse surface as said outer anti-slipping surface for frictional contact with the holding hand of the golfer and to limit and control an elasticity of said anti-slip arrangement to produce a reinforced harder surface than said control arrangement for better holding feel of the holding hand of the golfer.

18. The golf club grip, as recited in claim 16, wherein said anti-slipping surface of said anti-slip arrangement is extended to an upper portion of a bottom side of said control arrangement to form a bottom anti-slipping surface.

19. The golf club grip, as recited in claim 17, wherein an upper portion of a bottom side of said control arrangement is provided with a bottom anti-slipping surface integrally coated with a thin reinforced rubber layer laminated with cotton yarn which is sized and shaped for ensuring middle phalanges of the ring, middle and index fingers of the lower controlling hand being in contact therewith.

20. The golf club grip, as recited in claim 16, wherein said length of said anti-slip arrangement is long enough to enable the little finger, the ring finger, middle finger, and an index finger of the holding hand of the golfer to grip thereon while the index finger placing at said lower end of said anti-slip arrangement so that the ring finger of the controlling hand is able to be aligned with the index finger of the holding hand.

21. The golf club grip, as recited in claim 17, wherein said length of said anti-slip arrangement is long enough to enable the little finger, the ring finger, middle finger, and an index finger of the holding hand of the golfer to grip thereon while the index finger placing at said lower end of said anti-slip arrangement so that the ring finger of the controlling hand is able to be aligned with the index finger of the holding hand.

22. The golf club grip, as recited in claim 19, wherein said length of said anti-slip arrangement is long enough to enable the little finger, the ring finger, middle finger, and an index finger of the holding hand of the golfer to grip thereon while the index finger placing at said lower end of said anti-slip arrangement so that the ring finger of the controlling hand is able to be aligned with the index finger of the holding hand.

23. The golf club grip, as recited in claim 16, wherein said anti-slip arrangement and said control arrangement have different colors.

24. The golf club grip, as recited in claim 21, wherein said anti-slip arrangement and said control arrangement have different colors.

5 25. The golf club grip, as recited in claim 22, wherein said anti-slip arrangement and said control arrangement have different colors.